



SBS based:

Cylinder temperature : hopper 170°C– 190°C– 210°C– nozzle
Mould temperature : 25– 35°C
Injection speed : moderate to high
Pre-drying : when transported and stored cool and dry not required

SEBS based:

Cylinder temperature : hopper – 180°C – 200°C – 220°C – nozzle
Mould temperature : 25 – 35°C
Injection speed : moderate to high
Pre-drying : when transported and stored cool and dry not required

Modified grades:

Cylinder temperature : hopper – 180°C – 210°C – 230°C – nozzle
Mould temperature : 25 – 35°C
Injection speed : moderate to high
Pre-drying : 3-4 hrs at 70-80°C

For extrusion please reduce cylinder temperature by appr. 10-15°C.

For further information please contact:

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The above properties are only a guideline and should be interpreted as standard typical values. We do not hold any responsibility. For specific information about processing your specific material please contact our offices.